



# Service report



FAX: +45 869 47026

Customer / end user: .....

Address: .....

.....

.....

Contact person: ..... Tel.-No.: .....

..... e-mail: .....

CALDAN-system:

Order No.:

Service engineer:

Service visit - from: .....

to: .....

Date for next service visit:

COMPONENTS	PART	Controlled	Adjusted	Sampling test	Replaced	NOTES
Cardan chain	Driving wheel					
	Driving wheel axle					
	Cross bearing					
	Fishplate					
	Pusher dog					
	Lubrication condition					
	Pusher dog pitch / Expansion					
Drive unit	Drive chain					
	Slide rail					
	Chain wheels					
	Gear motor					
	Friction clutch					
	Simplex chain					
	Chain wheel, large					
	Impulse counter					
Track profile	Horizontal curve					
	Vertical curve					
	Profile offset					
	wearing tracks / wear and tear					



COMPONENTS	PART	Controlled	Adjusted	Sampling test	Replaced	NOTES
<b>Accumulation stops</b>	Magnetic valve					
	Cylinder / couplings bolts					
	Rear tail					
	Throttle valve					
	Pipes / tubes					
<b>Switching gate</b>	Valve					
	Cylinder / couplings bolts					
	Clamp					
	Throttle valve					
	Switch blade / axle					
	Pipes / tubes					
<b>Lift stations</b>	Chain					
	Chain wheels					
	H/S-profile					
	Rolling contact					
	Gearmotor					
	Clutch					
	Brake					
	Guide bearing					
	Proximity sensors / sensors					
	Mounting on steel structure					
<b>Wagon / trolley set</b>	Driving wheel / bearing					
	Axles					
	Trolley, front					
	Trolley, middle					
	Trolley, rear					
	Carrier block					
	Contact plate					
<b>Transfer section</b>	Chain / chain tensioning					
	Chain carrier (pusher dog)					
	Chain wheels					
	Sensors					
	Gearmotor					
	Friction clutch					



COMPONENTS	PART	Controlled	Adjusted	Sampling test	Replaced	NOTES
<b>Tension unit</b>	Cylinder					
	Pressure test					
	Manometric functioning					
	Pipes / tubes					
	Tensioning					
	Tensioning, manual					
	Proximity sensors / sensors					
<b>Lubricator</b>	Pressure test					
	Manometric functioning					
	Flow					
	Oil level					
	Density					
	Oil spray nozzles					
	Proximity sensors					
<b>Accumulation stop sensor</b>	Mechanical					
	Roller					
	Proximity sensors					
<b>Trolley sensor</b>	Proximity sensors					
	Fittings					
<b>Pusher</b>	Cylinder					
	Chain carrier (pusher dog)					
	Spring					
<b>Turning unit</b>	Cylinder					
	Slide rail					
	Stop bolts					
	Rotation axle					
	Fittings					
<b>Automatics</b>	Proximity sensors					
	Valves					

